WHAT IS CLAIMED IS:

1. A method for analyzing a plurality of transcript sequences in a cluster comprising:

    aligning the transcript sequences with genomic sequences; and

    determining whether the clusters need to be modified according to the aligning.

2. The method of Claim 1 wherein the step of determining comprises classifying a cluster as a chimeric cluster if the cluster is aligned to two separate locations in the genomic sequence.

3. The method of Claim 2 wherein the chimeric cluster has at least 5% of its sequences aligned to each of the two separate locations.

4. The method of Claim 3 wherein the chimeric cluster has at least 10% of its sequences aligned to each of the two separate locations.

5. The method of Claim 4 wherein the chimeric cluster has at least 20% of its sequences aligned to each of the two separate locations.

6. The method of Claim 5 wherein the chimeric cluster has at least 30% of its sequences aligned to each of the two separate locations.

7. The method of Claims 4 or 5 further comprising subclustering the chimeric clusters; realigning subclusters to the genomic sequence; and analyzing the re-aligning to determine chimeric clusters.

8. The method of Claim 7 wherein the process is repeated until no chimeric cluster is detected.

9.   The method of Claim 1 wherein the step of determining comprises detecting clusters with consensus which overlap in genomic space.

10.   The method of Claim 9 further comprising merging the clusters with consensus which overlap in genomic space.

11.   The method of Claim 1 wherein the step of determining comprises detecting clusters with consensus within 1000 bases and on the same strand.

12.   The method of Claim 11 further comprising merging the clusters with consensus within 1000 bases and on the same strand.

13.   A method for triming a transcript sequence comprising: aligning the transcript sequence to its corresponding genomic sequence; removing a side sequence of the transcript sequence if the side is poorly aligned with the genomic sequence.

14.   The method of Claim 13 wherein the transcript sequence aligns with the genomic sequence with at least 80% identity.

15.   The method of Claim 14 wherein the transcript sequence aligns with the genomic sequence with at least 90% identity.

16.   A method of designing a nucleic acid probe array comprising:

aligning a plurality of transcript sequences in a cluster to their corresponding genomic sequence;

modifying the clusters according to their aligning to the genomic sequence to obtain at least one modified cluster; and

selecting probes targeting the at least one modified cluster.

17.   The method of Claim 16 wherein the step of modifying comprises subclustering chimeric clusters.

18.   The method of Claim 17 wherein a cluster is classified as a chimeric cluster if the cluster is aligned to two separate locations in the genomic sequence.

19.   The method of Claim 18 wherein the chimeric cluster has at least 5% of its sequences aligned to each of the two separate locations.

20.   The method of Claim 19 wherein the chimeric cluster has at least 10% of its sequences aligned to each of the two separate locations.

21.   The method of Claim 20 wherein the chimeric cluster has at least 20% of its sequences aligned to each of the two separate locations.

22.   The method of Claim 21 wherein the chimeric cluster has at least 30% of its sequences aligned to each of the two separate locations.

23.   The method of Claim 16 wherein the step of modifying comprises merging the clusters with consensus which overlap in genomic space.

24.   The method of Claims 16 further comprising merging the clusters with consensus within 1000 bases and on the same strand.

25.   A method of designing a nucleic acid probe array comprising:

aligning a transcript sequence to its corresponding genomic sequence;

triming a side of the transcript sequence to obtain a trimmed transcript sequence if the side of the transcript sequence is poorly align with the genomic sequence; and

selecting probes targeting the trimmed transcript sequence or clusters including the trimmed transcript sequence.

26. A computer readable medium comprising computer-executable instructions for performing the method comprising:
aligning transcript sequences from a cluster with genomic sequences; and
determining whether the clusters need to be modified according to the aligning.

27. The computer readable medium of Claim 26 wherein the step of determining comprises classifying a cluster as a chimeric cluster if the cluster is aligned to two separate locations in the genomic sequence.

28. The computer readable medium of Claim 27 wherein the chimeric cluster has at least 5% of its sequences aligned to each of the two separate locations.

29. The computer readable medium of Claim 28 wherein the chimeric cluster has at least 10% of its sequences aligned to each of the two separate locations.

30. The computer readable medium of Claim 29 wherein the chimeric cluster has at least 20% of its sequences aligned to each of the two separate locations.

31. The computer readable medium of Claim 30 wherein the chimeric cluster has at least 30% of its sequences aligned to each of the two separate locations.

32. The computer readable medium of Claims 29, 30 or 31 further comprising subclustering the chimeric clusters; realigning subclusters to the genomic sequence; and analyzing the re-aligning to determine chimeric clusters.

33. The computer readable medium of Claim 32 wherein the process is repeated until no chimeric cluster is detected.

34. The computer readable medium of Claim 33 wherein the step of determining comprises detecting clusters with a consensus that overlaps in the genomic space.

35.   The computer readable medium of Claim 34 further comprising merging the clusters with consensus which overlap in genomic space.

36.   The computer readable medium of Claim 25 wherein the step of determining comprises detecting clusters with consensus within 1000 bases and on the same strand.

37.   The computer readable medium of Claim 36 further comprising merging the clusters with consensus within 1000 bases and on the same strand.

38.   A computer readable medium comprising computer-executable instructions for performing the method comprising: aligning a transcript sequence to its corresponding genomic sequence; removing a side sequence of the transcript sequence if the side is poorly aligned with the genomic sequence.

39.   The computer readable medium of Claim 38 wherein the transcript sequence aligns with the genomic sequence with at least 80% identity.

40.   The computer readable medium of Claim 39 wherein the transcript sequence aligns with the genomic sequence with at least 90% identity.

41.   A computer readable medium comprising computer-executable instructions for performing the method comprising:
aligning a plurality of transcript sequences in a cluster to their corresponding genomic sequence;
modifying the cluster according to their aligning to the genomic sequence to obtain at least one modified cluster; and
selecting probes targeting the at least one modified cluster.

42.   The computer readable medium of Claim 42 wherein the step of modifying comprises subclustering a chimeric cluster.

43.   The computer readable medium of Claim 42 wherein the a cluster is classified as a chimeric cluster if the cluster is aligned to two separate locations in the genomic sequence.

44.   The computer readable medium of Claim 43 wherein the chimeric cluster has at least 5% of its sequences aligned to each of the two separate locations.

45.   The computer readable medium of Claim 44 wherein the chimeric cluster has at least 10% of its sequences aligned to each of the two separate locations.

46.   The computer readable medium of Claim 45 wherein the chimeric cluster has at least 20% of its sequences aligned to each of the two separate locations.

47.   The computer readable medium of Claim 46 wherein the chimeric cluster has at least 30% of its sequences aligned to each of the two separate locations.

48.   The computer readable medium of Claim 47 wherein the step of modifying comprises merging the clusters with consensus which overlap in genomic space.

49.   The computer readable medium of Claims 48 further comprising merging the clusters with consensus within 1000 bases and on the same strand.

50.   A computer readable medium comprising computer-executable instructions for performing the method of
        aligning a transcript sequence to its corresponding genomic sequence;

triming a side of the transcript sequence to obtain a trimmed transcript sequence if the side of the transcript sequence is poorly align with the genomic sequence; and

selecting probes targeting the trimmed transcript sequence or clusters including the trimmed transcript sequence.